Jog an Offset Before Making a Cut

Pause and set and offset before a cut

This feature is very useful on large pipe that is out of round, or is distorting out of round as it is being turned.

By checking the Pause to set Offset box, the machine will pause and allow you to jog in an offset (typically about the pipe) to correct for pipe distortions.

Another related feature:

Skip Cuts

You can select cuts to skip. This can be useful when you cut part of the part and had a problem. It is easy to reload up to the cuts you have not done.

You can still skip the first and last cuts as you would if you have a pre-cut pipe shell. See next diagram for the feature.